



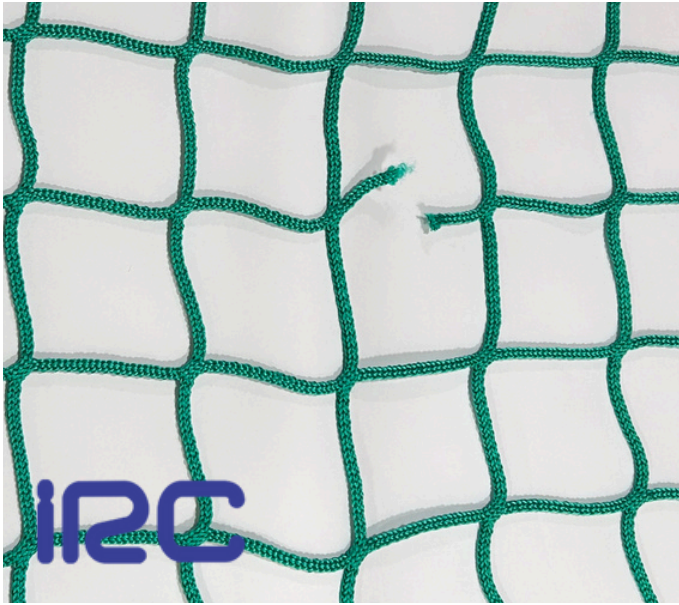
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NET REPAIR MANUAL

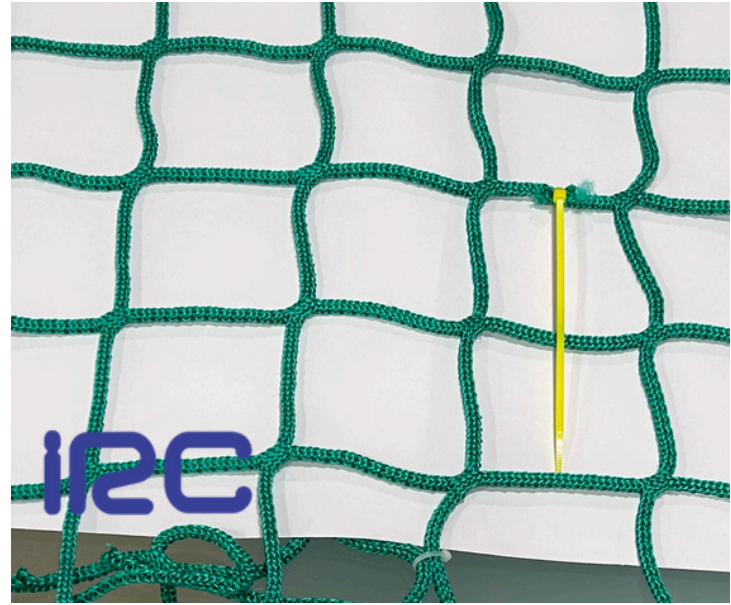
For more information:  dcomercial@ircsa.com

Single-cord repair



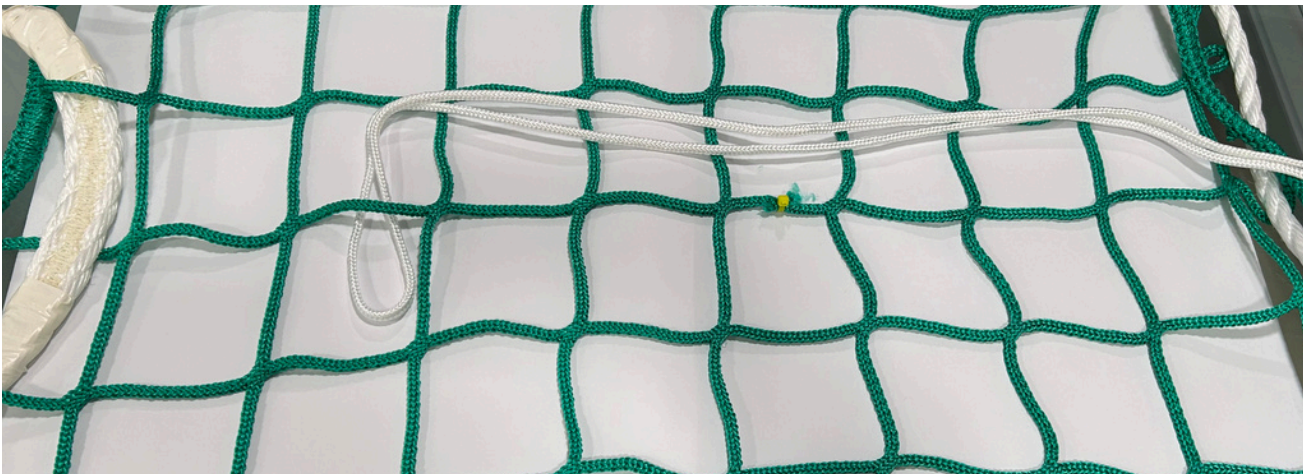
1.

Straighten the ends of the broken cord with a hot knife (cut as short as possible).



2.

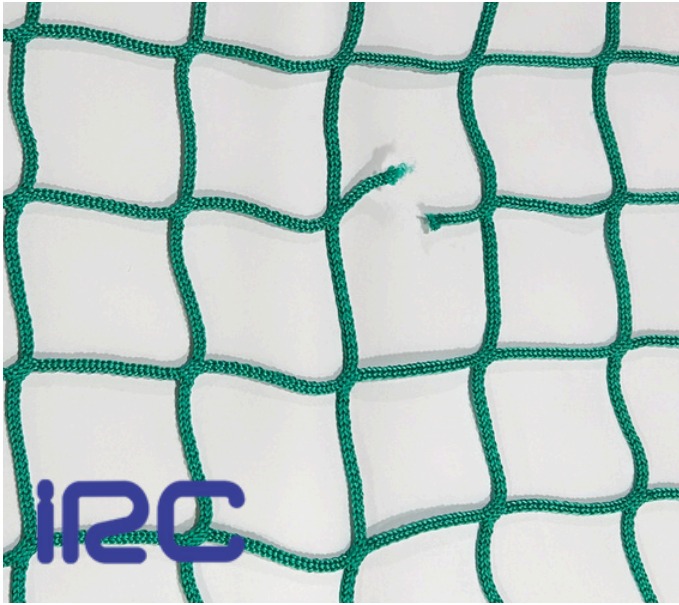
Fasten the two ends together with a flange, if possible.



3.

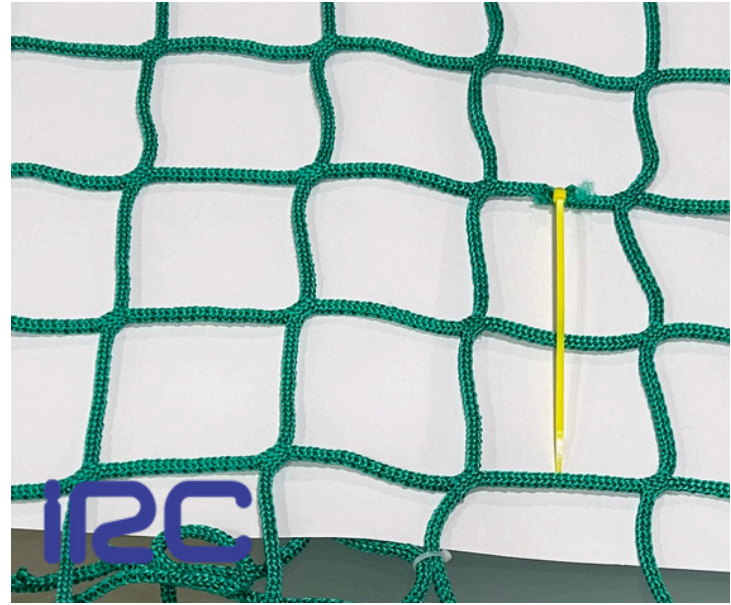
Measure at least four times the length of the repair cord. The repair length corresponds to the stitch to be repaired plus 2 stitches on each side of this stitch. Then measure another piece that is about two stitches longer than the repair length. See drawing above.

Single-cord repair



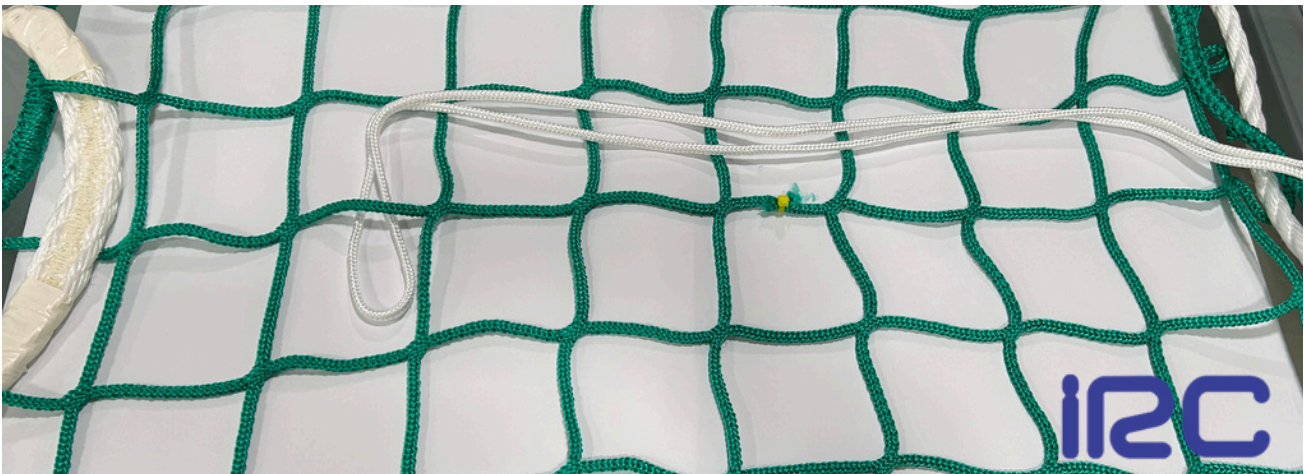
1.

Straighten the ends of the broken cord with a hot knife (cut as short as possible).



2.

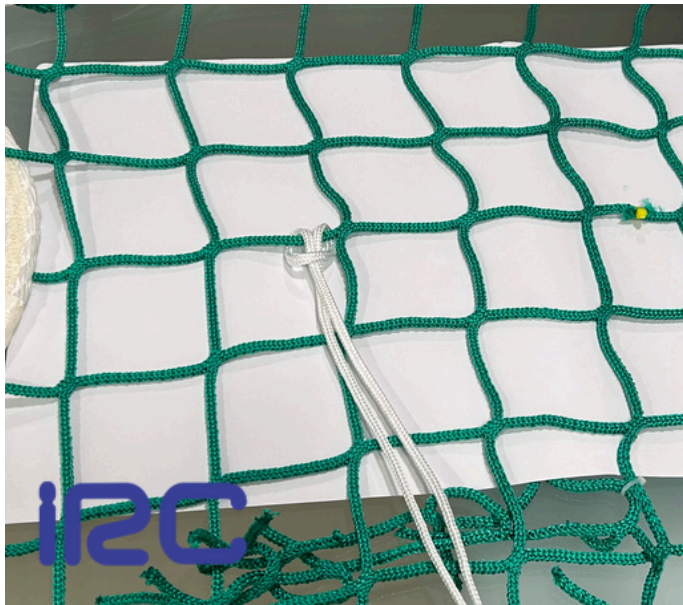
Fasten the two ends together with a flange, if possible.



3.

Measure at least four times the length of the repair cord. The repair length corresponds to the stitch to be repaired plus 2 stitches on each side of this stitch. Then measure another piece that is about two stitches longer than the repair length. See drawing above.

Single-cord repair



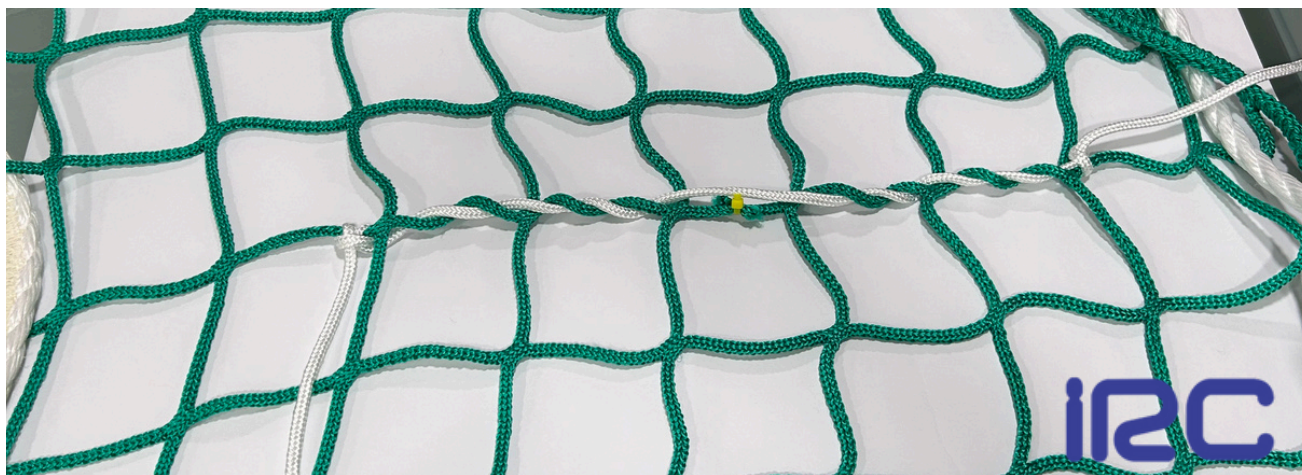
4.

Fold the shortest patch cord you just measured and attach it to the net with a loop and attach it to the net with a loop.



5.

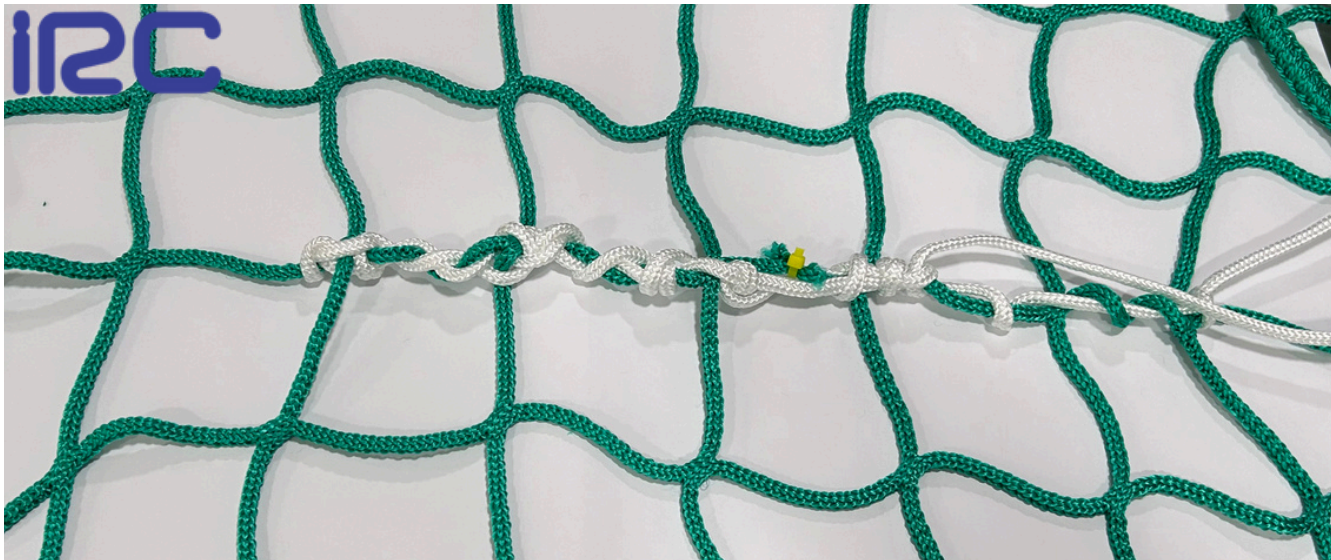
Now attach the short mending cord to the section to be mended around the netting cord. The patch cord should extend more than two full stitches beyond the broken stitch.



6.

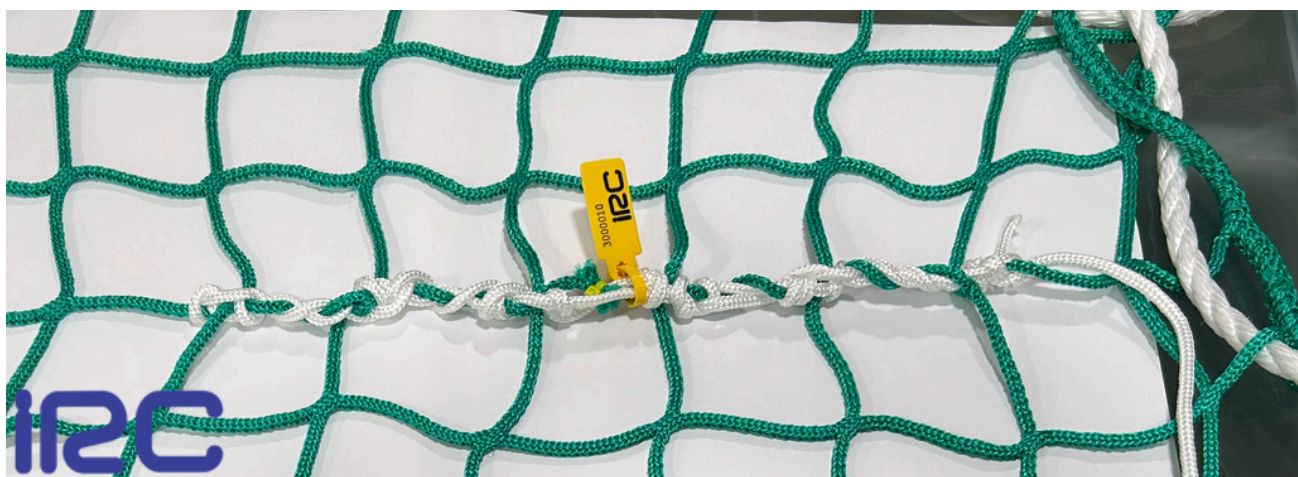
Next, knot the longest piece of darning cord along the length of the netting cord. Tie three knots in each net knot: the first on one side, the second in the net knot and the third on the other side.

Single-cord repair



7.

Now wind the patch cord around the net cord in the opposite direction to the first cord, so that both patch cords cross each other. Tie another 3 knots in the next net knot and continue in this way. Continue to the end of the first patch cord.

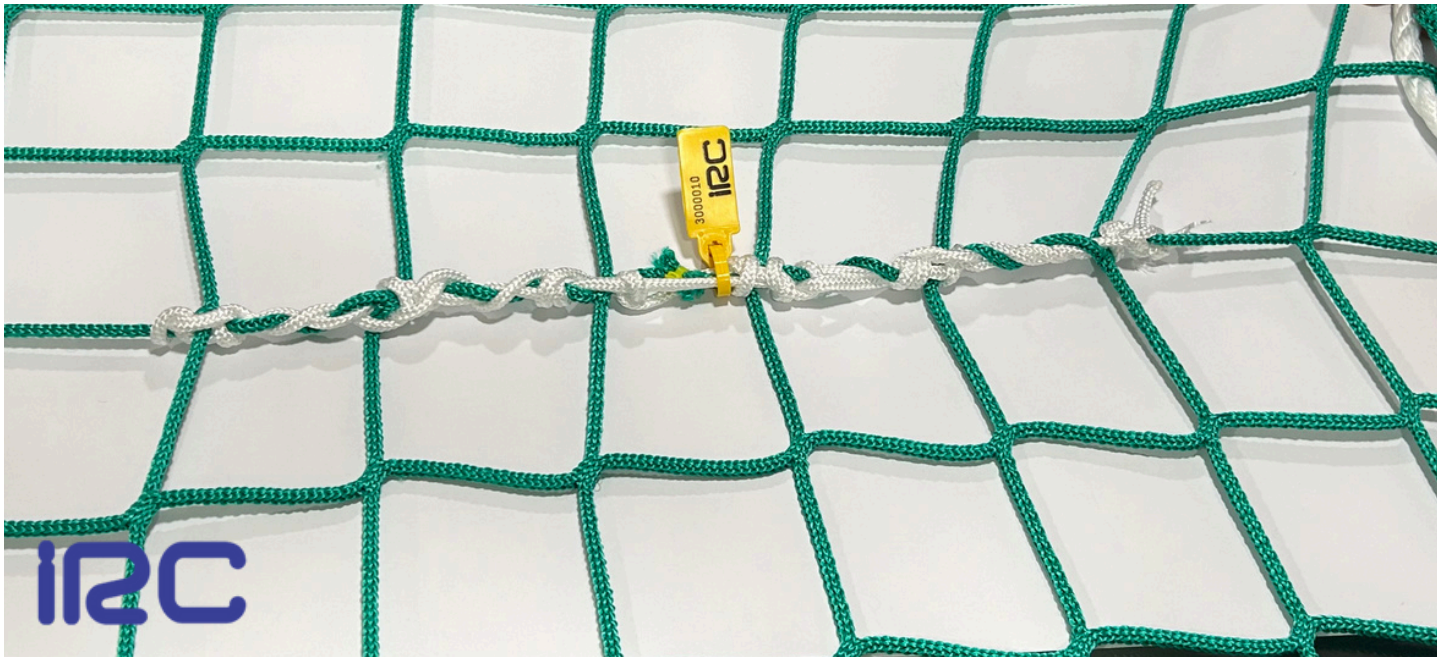


8.

After reaching the end and the last knot, tie an additional knot and secure it with a flange.

Now seal both ends with a hot knife or similar tool.

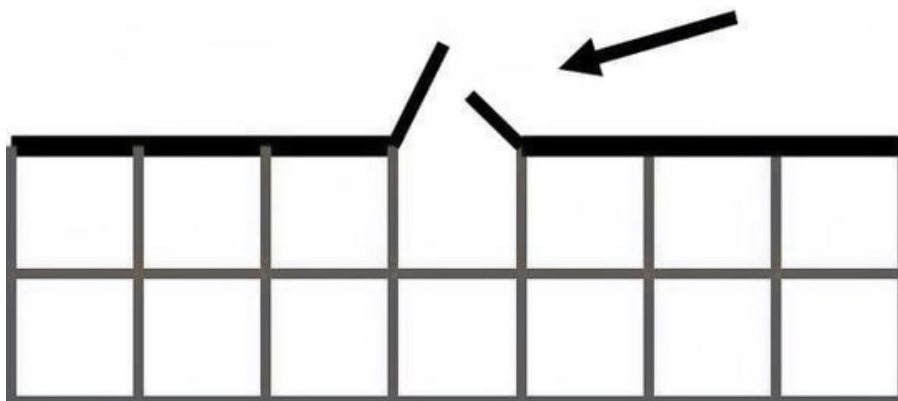
Single-cord repair



9.

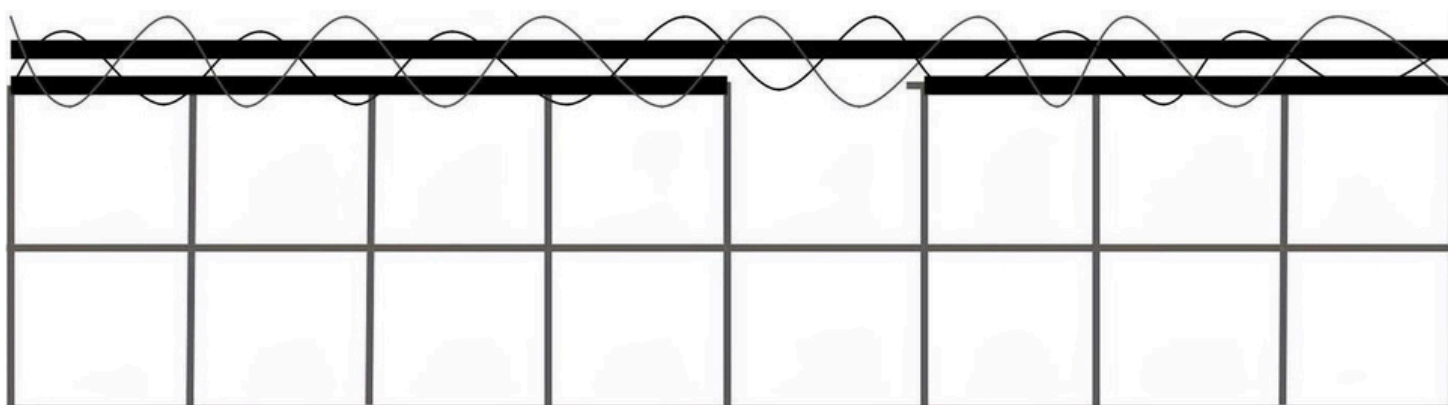
When the repair is completed, attach a date stamp and record the repair in your computer system along with the date and name of the repairer.

Repair of edges



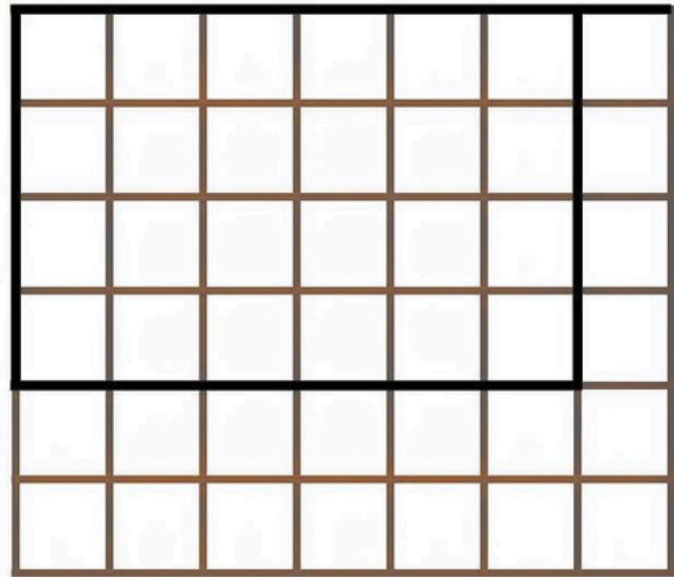
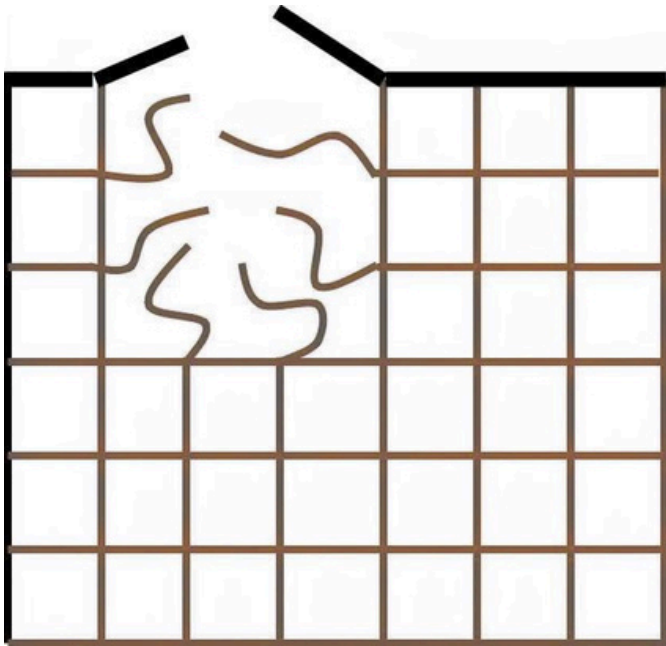
1.

Sew the broken edge in a 3-stitch section on both sides using the overlock sewing machine with 5 mm edge cord (this will replace the broken edge section).

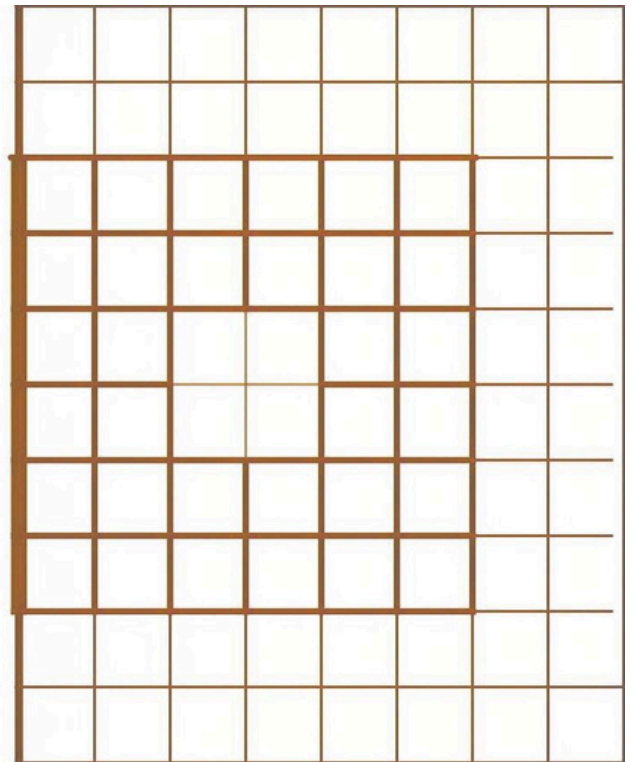
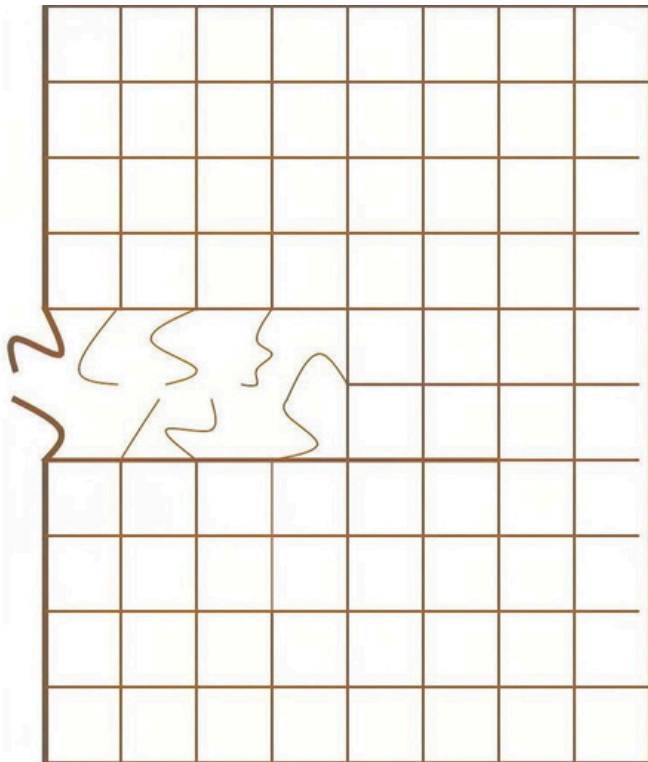


Corner repairs

NOTE: THE PATCH MUST BE ALIGNED IN THE DIRECTION OF THE NET

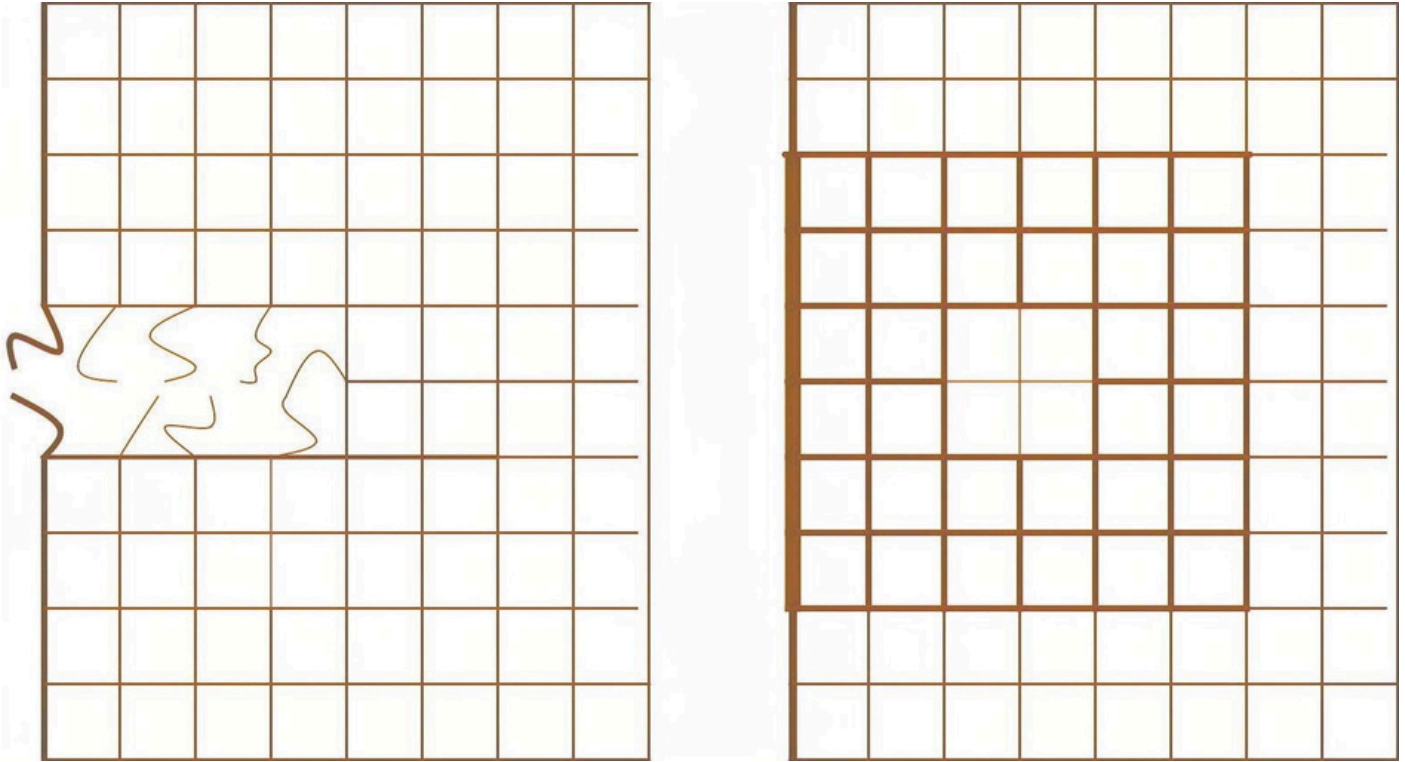


Place the border patch over two outer border patches (sewing machine). Fasten the patches as normal patches (2 stitches around = not outside the edge).



A border patch is used in the same way as a normal patch, but the border must first be sewn on before attaching the patch to the net. The broken edge is replaced by the edge patch.

Corner repairs

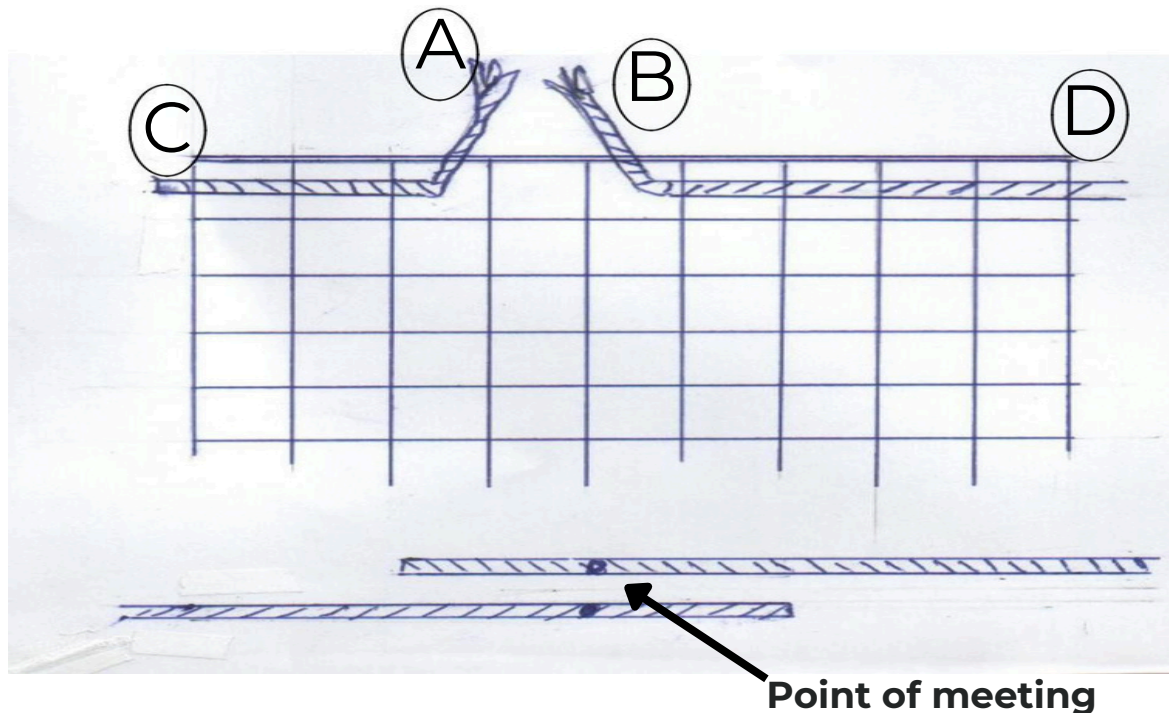


A border patch is used in the same way as a normal patch, but the border must first be sewn on before attaching the patch to the net. The broken edge is replaced by the edge patch.

Note: it may be necessary to weave the border bead through the stitches of the patch.

Use mending cords and mesh mending materials (the materials used may not be as strong as the netting to be mended).

Border line



1. Cut off the end of the line with a hot knife
2. Weave a new edge line from A to B into the net
3. Splice end B by 40 cm
4. Hook net corner D onto a stable object, pull on corner C and leave it taut (at least 2 metres of rope is required between splices).
between splices is required)
5. Pull both ends of the edge line and mark at the point where they meet or cross
6. The lines must overlap by 20 cm in each direction. Perform the second splice. The edge must be tight in the net.
7. Cut and splice at the point where the lines meet

